

What is claimed is:

1. A disk cartridge comprising:

a recording disk medium of diameter 2 inch or less;

a housing which comprises upper and lower metal shells

5 and has a head opening through which a record/playback head is positioned over a recording surface of said disk medium, and in which said disk medium is rotatably supported; and

a shutter for covering said head opening when read and write operations are not performed;

10 wherein said upper shell and said lower shell are fastened together with fastening members that are easily removable.

2. The disk cartridge as set forth in claim 1, wherein

at least one of said upper shell and said lower shell

15 is equipped with bosses that have an aperture and a step portion, and

each of said fastening members has a plurality of elastic pieces that have engagement portions that snap-engage said step portion when pushed in the aperture of said boss.

20 3. The disk cartridge as set forth in claim 1, wherein each of said fastening members comprises a staple.

4. The disk cartridge as set forth in claim 1, wherein each of said fastening members comprises a member that is caulked with heat.

25 5. The disk cartridge as set forth in claim 4, wherein said member that is caulked with heat comprises a fastening boss

of thermoplastic resin provided on either said upper shell or
said lower shell by outsert molding.